



Thermoplastic Hot Melt Adhesive for bonding and strengthening.

### Description

|                     |                           |                |                    |
|---------------------|---------------------------|----------------|--------------------|
| Main raw materials: | EVA and pretroleum resins |                |                    |
| Type:               | EVA                       | Odor:          | Odorless           |
| State:              | 100% Solid                | Solubility:    | Water-immiscible   |
| Shape:              | Granules                  | Toxicity:      | Non-toxic          |
| Size:               | Ø ≈ 7 mm                  | Reactivity:    | Not found          |
| Color:              | White                     | Flammable:     | If expose to flame |
| Translucency:       | Translucent               | Self igniting: | No                 |

### Properties

|                  | Value                               | Method           |
|------------------|-------------------------------------|------------------|
| Viscosity:       | $8000 \pm 800$ cps/180°C            | GB/T 15332 (R&B) |
| Softening Point: | $85 \pm 5$ °C                       | HG/T 3360        |
| Density:         | $0.975 \pm 0.009$ g/cm <sup>3</sup> | ASTM D792-20     |

### Instructions

|                        |                                                   |                 |
|------------------------|---------------------------------------------------|-----------------|
| Operation Temperature: | box 160 - 180 °C                                  | tube / gun body |
| Equipment:             | Hot Melt Machine                                  |                 |
| Storage:               | Well-ventilated place, away from direct sunshine. |                 |

### Applications

Car air-conditioning filter welt

### Notice

- Open time is changeable, depending upon the nature of the substrate, application temperature, the adhesive applied, room temperature and closing pressure.
- All surfaces should be clean and free of loose elements.
- The color of the product may be have some differences due to different batches of raw material, but it will not affect the physical properties.
- The properties data in this table are typical values, and not guaranteed specification.

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热可塑性热熔胶, 适用于粘接和复合。

描述

|       |          |              |
|-------|----------|--------------|
| 主要原料: | EVA和石油树脂 |              |
| 类型:   | EVA      | 气味: 无味       |
| 状态:   | 100% 固体  | 溶解度: 不溶于水    |
| 外观:   | 颗粒       | 毒性: 无毒       |
| 尺寸:   | Ø ≈ 7 mm | 反应性: 未找到     |
| 颜色:   | 白色       | 易燃: 如果暴露在火焰中 |
| 半透明:  | 半透明      | 自燃: 不        |

物性

|       | 规格值                  | 方法               |
|-------|----------------------|------------------|
| 熔融粘度: | 8000 ± 800 cps/180°C | GB/T 15332 (R&B) |
| 软化点:  | 85 ± 5 °C            | HG/T 3360        |
| 密度:   | 0.975 ± 0.009 g/cm³  | ASTM D792-20     |

使用建议

|         |                 |       |
|---------|-----------------|-------|
| 建议操作温度: | 胶箱 160 - 180 °C | 胶管/枪体 |
| 设备:     | 热熔胶机            |       |
| 贮存:     | 通风良好的地方，远离阳光直射。 |       |

应用

汽车空调滤清器贴边

注意事项

- 开放和固化时间会随胶温及环境温度 涂布量 贴合时间和压力等而改变;
- 使用前请将基材表面处理干净;
- 应充分重视物质安全数据表;
- 产品色泽可能会因为原料批次不同而产生一定差异，但不会影响物性。